## SafeGuard<sup>™</sup> H2O

## **On-Site Stannous Generation System**

The fully automated SafeGuard<sup>™</sup> H2O technology produces a non-toxic stannous reagent onsite and on demand using an in-situ electrolytic generator and a certified precursor. It operates on low power electricity from renewable sources.

This revolutionary system reduces the need for bulk toxic chemicals, it also displaces traditional treatment technologies such as adsorptive media, IEX and RO that are expensive and suffer severe limitations.

## The Value of SafeGuard<sup>™</sup> H2O

As a cost-effective and efficient solution for municipal and industrial users, SafeGuard<sup>™</sup> H2O removes Cr(VI), Fe, H2S, Hg, Pb, and Se from water and wastewater. It also acts as an antibiofilm, antimicrobial reagent for produced water, and as a corrosion inhibitor in distribution networks and cooling systems.

- Fully automated for complete process control and remote performance management 24/7/365
- Incorporates real-time contaminant monitoring
- Certified precursor ensures the quality of the stannous reagent generated
- Produces non-toxic waste streams with low process water loss
- Compact modular design that easily scales and integrates into existing infrastructure
- Energy efficient with low power consumption, optimizes electrical power load balancing
- Eliminates waste disposal concerns
- Powered by renewable energy source



SafeGuard<sup>™</sup> H2O Proprietary Control Panel -Running Mode Displayed



SafeGuard<sup>™</sup> H2O On-Site Stannous Generation System



SafeGuard™ H2O Process Flow Diagram



## SafeGuard<sup>™</sup> H2O On-Site Stannous Generation System Specification

CAPACITY		Full Scale	Demo Unit
	lbs	8.1	0.37
Generation Capacity (Timper Day)	kgs	3.6	0.17
Stannous Concentration	ppm	700	700
OPERATING ENVIRONMENT		Full Scale	Demo Unit
Control Panel Service (120V AC 50/60 Hz)	amps	20	15
Generator Service (208-240V AC 50/60 Hz) 1-phase	amps	30	15
Generator DC Power Output	Watts	400-1200	50-120
Physical Dimensions (H*W*D)	in	72 x 56 x 24	72 x 24 x 20
	cm	182 x 142 x 60	182 x 60 x 50
Skid Materials for Construction		Carbon Steel Powder-Coated, Stainless- Steel, Steel-Strut Channel	Carbon Steel Powder-Coated, Stainless- Steel, Steel-Strut Channel
Electrical Control Panel		BRX Do-More PLC, Ethernet Communications, Paited-Steel, NEMA 4	
Operator Interface		12" (30 cm) Touch Screen HMI Panel	7" (17 cm) Touch Screen HMI Panel
Hydrogen Dilution Blower		Included	Not Applicable
OPERATING CONSUMABLES		Full Scale	Demo Unit
Acid Consumption (26% HCI)			
Acid Consumption (26% HCI)	lbs per lb tin	7.5	7.5
Acid Consumption (36% HCl)	lbs per lb tin kgs per kg tin	7.5 7.5	7.5 7.5
Acid Consumption (36% HCl)	lbs per lb tin kgs per kg tin kWh (AC) per lb tin	7.5       7.5       1.4	7.5       7.5       1.4
Acid Consumption (36% HCl) Power Consumption	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin	7.5 7.5 1.4 3.0	7.5 7.5 1.4 3.0
Acid Consumption (36% HCl) Power Consumption Water Consumption	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin	7.5         1.4         3.0         165	7.5 7.5 1.4 3.0 205
Acid Consumption (36% HCl) Power Consumption Water Consumption	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin liters per kg tin	7.5 7.5 1.4 3.0 165 1400	7.5         1.4         3.0         205         1700
Acid Consumption (36% HCl) Power Consumption Water Consumption ENVIRONMENTAL CONDITIONS	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin liters per kg tin	7.5 7.5 1.4 3.0 165 1400 Full Scale	7.5 7.5 1.4 3.0 205 1700 <b>Demo Unit</b>
Acid Consumption (36% HCl) Power Consumption Water Consumption ENVIRONMENTAL CONDITIONS Ambient Air Temperature Bating	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin liters per kg tin	7.5 7.5 1.4 3.0 165 1400 Full Scale 40-	7.5 7.5 1.4 3.0 205 1700 <b>Demo Unit</b> 95
Acid Consumption (36% HCl) Power Consumption Water Consumption ENVIRONMENTAL CONDITIONS Ambient Air Temperature Rating	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin liters per kg tin °F °C	7.5 7.5 1.4 3.0 165 1400 <b>Full Scale</b> 40- 5-:	7.5 7.5 1.4 3.0 205 1700 <b>Demo Unit</b> 95
Acid Consumption (36% HCl) Power Consumption Water Consumption ENVIRONMENTAL CONDITIONS Ambient Air Temperature Rating Exectly Water Temperature Rating	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin liters per kg tin °F °C	7.5 7.5 1.4 3.0 165 1400 <b>Full Scale</b> 40- 5-: 59-	7.5 7.5 1.4 3.0 205 1700 <b>Demo Unit</b> 95 35
Acid Consumption (36% HCl)Power ConsumptionWater ConsumptionENVIRONMENTAL CONDITIONSAmbient Air Temperature RatingFeed Water Temperature Rating	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin liters per kg tin °F °C °F	7.5 7.5 1.4 3.0 165 1400 <b>Full Scale</b> 40- 5-: 59- 59-	7.5 7.5 1.4 3.0 205 1700 <b>Demo Unit</b> 95 35
Acid Consumption (36% HCl)         Power Consumption         Water Consumption         ENVIRONMENTAL CONDITIONS         Ambient Air Temperature Rating         Feed Water Temperature Rating         Feed Water Pressure Rating	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin liters per kg tin °F °C °F °C Psi	7.5 7.5 1.4 3.0 165 1400 Full Scale 40- 5-: 59- 15- 10-100	7.5 7.5 1.4 3.0 205 1700 <b>Demo Unit</b> 95 35 95 35 95 35 Not Applicable
Acid Consumption (36% HCl)Power ConsumptionWater ConsumptionENVIRONMENTAL CONDITIONSAmbient Air Temperature RatingFeed Water Temperature RatingFeed Water Pressure Rating	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin liters per kg tin °F °C °F °C °F °C Psi kPa	7.5 7.5 1.4 3.0 165 1400 <b>Full Scale</b> 40- 5- 59- 10-100 68-690	7.5 7.5 1.4 3.0 205 1700 <b>Demo Unit</b> 95 35 95 35 95 35 Not Applicable
Acid Consumption (36% HCl)Power ConsumptionWater ConsumptionENVIRONMENTAL CONDITIONSAmbient Air Temperature RatingFeed Water Temperature RatingFeed Water Pressure RatingAPPROVALS	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin liters per kg tin °F °C °F °C Psi kPa	7.5 7.5 1.4 3.0 165 1400 Full Scale 40 55 59 10-100 68-690 Full Scale	7.5 7.5 1.4 3.0 205 1700 <b>Demo Unit</b> 95 35 95 35 95 35 Not Applicable <b>Demo Unit</b>
Acid Consumption (36% HCl)Power ConsumptionWater ConsumptionENVIRONMENTAL CONDITIONSAmbient Air Temperature RatingFeed Water Temperature RatingFeed Water Pressure RatingElectrical Control Panel	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin liters per kg tin °F °C °F °C Psi kPa	7.5 7.5 1.4 3.0 165 1400 Full Scale 40 5: 5: 5: 5: 59 10-100 68-690 Full Scale NEMA 4, UL508A Control Panel	7.5 7.5 1.4 3.0 205 1700 <b>Demo Unit</b> 95 35 95 35 95 35 Not Applicable <b>Demo Unit</b> NEMA 4
Acid Consumption (36% HCl)   Power Consumption   Water Consumption   ENVIRONMENTAL CONDITIONS   Ambient Air Temperature Rating   Feed Water Temperature Rating   Feed Water Pressure Rating   Electrical Control Panel   Generator	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin liters per kg tin °F °C °F °C Psi kPa	7.5         7.5         1.4         3.0         165         1400         Full Scale         400         500         10-100         68-690         Full Scale         NEMA 4, UL508A Control Panel         NSF	7.5         7.5         1.4         3.0         205         1700         Demo Unit         95         35         95         35         Not Applicable         Demo Unit         NEMA 4         NSF
Acid Consumption (36% HCl)Power ConsumptionWater ConsumptionENVIRONMENTAL CONDITIONSAmbient Air Temperature RatingFeed Water Temperature RatingFeed Water Pressure RatingElectrical Control PanelGeneratorWARRANTY	lbs per lb tin kgs per kg tin kWh (AC) per lb tin kWh (AC) per kg tin gal per lb tin liters per kg tin °F °C °F °C Psi kPa	7.5 7.5 1.4 3.0 165 1400 Full Scale 40- 5-: 59- 10-100 68-690 Full Scale NEMA 4, UL508A Control Panel NSF Full Scale	7.5         7.5         1.4         3.0         205         1700         Demo Unit         95         35         95         35         Not Applicable         Demo Unit         NEMA 4         NSF         Demo Unit

\* Subject to change without prior notice. Note, the information provided contains general descriptions or characteristics of performance which in actual case of use do not always apply as described.



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